

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled **METHODS FOR STABILIZING PROTEIN SOLUTIONS**, the specification of which:

is attached hereto.
 was filed on April 6, 2006 as Application Serial No. 10/574,827.
 was described and claimed in PCT International Application No. PCT/JP2004/014919 filed on October 8, 2004.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information I know to be material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

Country	Application No.	Filing Date	Priority Claimed
Japan	2003-351410	October 9, 2003	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Lee Crews, Reg. No. 43,567
John W. Freeman, Reg. No. 29,066
John F. Hayden, Reg. No. 37,640
Janis K. Fraser, Reg. No. 34,819

J. Peter Fasse, Reg. No. 32,983
Timothy A. French, Reg. No. 30,175
Anita Meiklejohn, Reg. No. 35,283

Direct all telephone calls to JANIS K. FRASER, PH.D., J.D. at telephone number (617) 542-5070.

Direct all correspondence to the following:

26161
PTO Customer Number

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patents issued thereon.

Full Name of Inventor: AKIRA HAYASAKA

Inventor's Signature: Akira Hayasaka Date: July 10, 2006
Residence Address: Shizuoka, Japan
Citizenship: Japan
Post Office Address: c/o Chugai Seiyaku Kabushiki Kaisha
135, Komakado 1-chome, Gotenba-shi
Shizuoka 412-8513
JAPAN

Full Name of Inventor: TOMOYUKI IGAWA

Inventor's Signature: Tomojuki Igawa Date: July 10, 2006
Residence Address: Shizuoka, Japan
Citizenship: Japan
Post Office Address: c/o Chugai Seiyaku Kabushiki Kaisha
135, Komakado 1-chome, Gotenba-shi
Shizuoka 412-8513
JAPAN

Full Name of Inventor: YASUO SEKIMORI

Inventor's Signature: Yasuo Sekimori Date: July 11, 2006
Residence Address: Shizuoka, Japan
Citizenship: Japan
Post Office Address: c/o Chugai Seiyaku Kabushiki Kaisha
135, Komakado 1-chome, Gotenba-shi
Shizuoka 412-8513
JAPAN